

Date: Thursday, 3/30/2006 10:05:45 AM  
User: jhjohnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LITTER ASSEMBLY
Job Number : 26444-1	
Part Number : 10301	
P.O. Number : N/A	Part Number : D2370
This Issue : 3/30/2006 S.O. No. : N/A	Drawing Number : D2370 B1
Prstn Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B1
Previous Rev. : 25745	Material : N/A
Worked By : _____	Due Date : 4/6/2006
Checked & Approved By : <u>06.03.30</u>	Qty: <u>3</u> / 5 Unit: Each
Comment : Est D 01.10.10 Changed D2484 mat for D3015-1 SM	

Additional Parts List

Job Number: 

Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING



Comment: PURCHASING

Issue p/o: 06.03.30

Order: Model 12-2A undrilled with grey pad &amp; black belts

Supplier: Ferno Aviation

Letter of compliance required

2.0 D2370P Litter Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Litter Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage

Insure that letter of compliance is attached to w/o

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 D2374 Stud



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Stud

Pick:

Qty Part Number

4

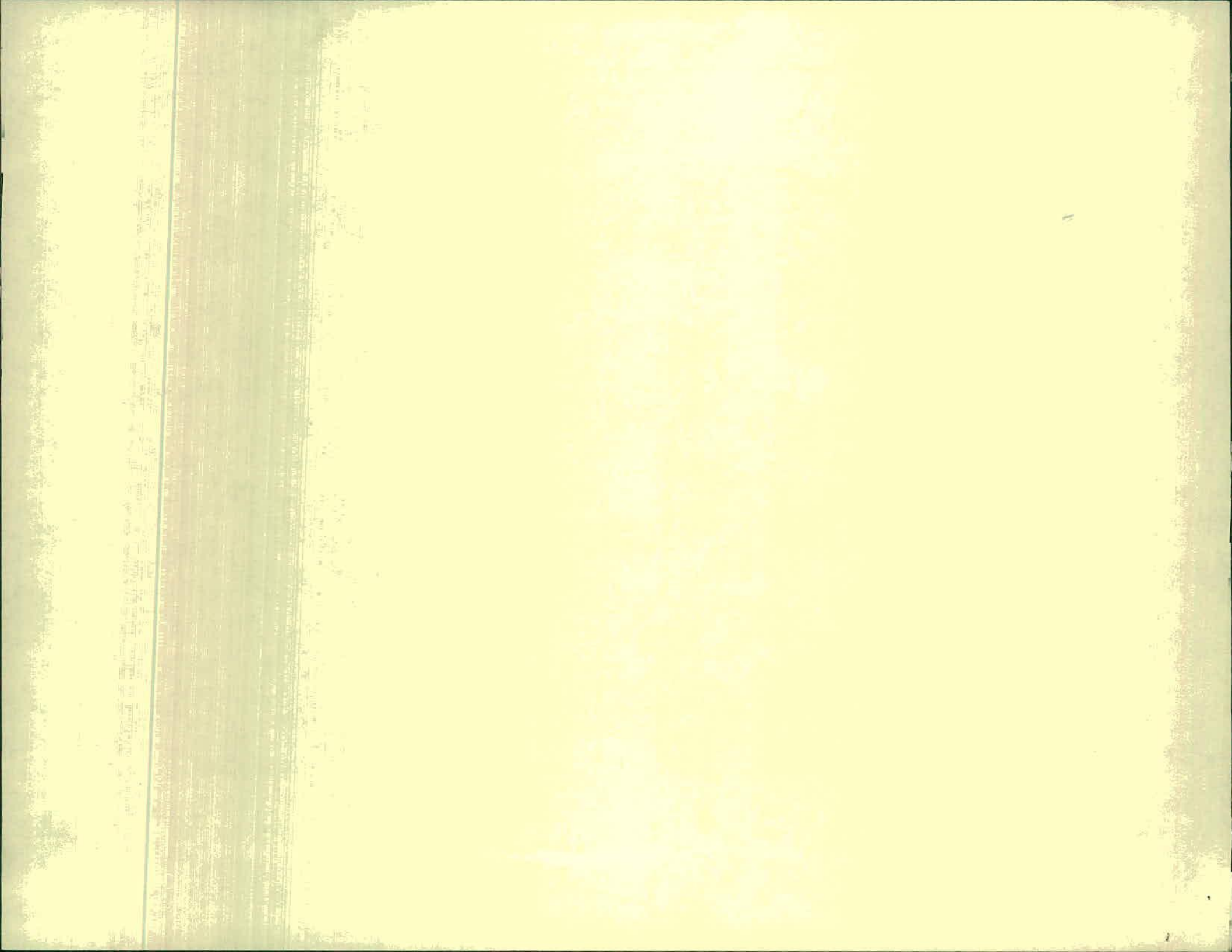
D2374

Description

Stud

Batch

B22473





# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 26444

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation. Description :

6.0 D2378 Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	D2378	Mounting Bolt	B22015A

B22015C (67)

7.0 D30151 Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
4	D3015-1	Lock Nut	B14710

8.0 AN960JD416L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD416L	Washer	H100229

SAD 06:09:05

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1-Assemble as per Dwg D2370
- 2-Drill 0.191" holes as per Dwg D2370
- 3-Deburr

SAD 06:09:05

3

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

J 06:04:05

3

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 356 357 358

R 06/14/06 (3)

1. The first part of the paper is devoted to a general discussion of the problem of the existence of solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The second part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The third part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The fourth part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The fifth part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

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where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

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$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The eighth part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

The ninth part of the paper is devoted to the study of the stability of the solutions of the system of equations

$$\frac{dx}{dt} = A(x)u, \quad \frac{dy}{dt} = B(y)v, \quad \frac{dz}{dt} = C(z)w,$$

where  $A(x)$ ,  $B(y)$ ,  $C(z)$  are matrices depending on the variables  $x$ ,  $y$ ,  $z$  respectively, and  $u$ ,  $v$ ,  $w$  are vectors depending on the variables  $x$ ,  $y$ ,  $z$  respectively.

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 26444

Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

DC

DOCUMENT CONTROL



(3)

Comment: DOCUMENT CONTROL

Inspection Level 21

~~DP~~ 26/04/10

Job Completion:



4 0604.07







DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JS</i>	APPROVED <i>JS</i>	DRAWING NO. D2370	REV. B SHEET 1 OF 2
DATE 98.06.09		TITLE LITTER ASSEMBLY	SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED Ø0.191 HOLES	
B1	01-10-10	ADD ALTERNATE FOR D2484	

RELEASED  
98/06/19 KE

CP

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
1	D2485	LITTER FRAME
2	D2379	RESTRAINT BELTS
4	D2374	STUD
4	D2378	MOUNTING BOLT
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1)
4	AN960JD416L	WASHER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26444



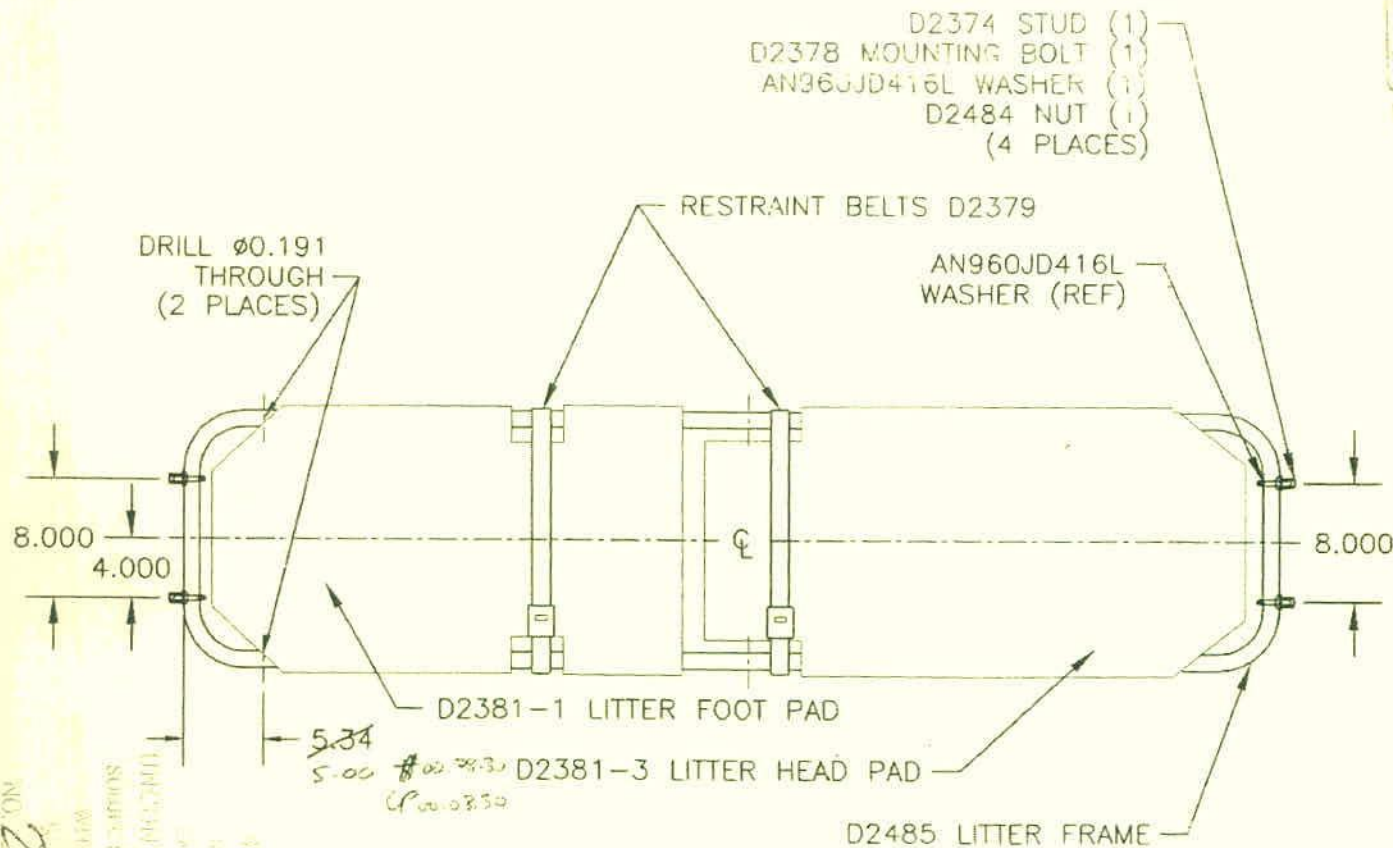


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>KE</i>	REV. B
DATE	DRAWING NO.	SHEET 2 OF 2
98.06.09	D2370	SCALE 1:12
	TITLE	
	LITTER ASSEMBLY	

RELEASED  
21/6/2015 KE





735-B Branch Drive  
 Alpharetta, GA 30004  
 Office 770.521.1005 Fax 770.521.0910  
<http://aviation.ferno.com>

## Commercial Invoice

DATE	INVOICE NO.
3/30/2006	5731

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO 912

PO NO.	TERMS	REF	SHIP DATE	SHIP VIA	FOB
912	Net 30	DN	3/30/2006	BAX Global	Alpharetta,GA
ITEM	DESCRIPTION	QTY	UNIT PRICE	AMOUNT	
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints S/N: L806395, L806396, L809398, L806400, L806401 (HS Code 8803.30.00.00)	5	1,268.00	6,340.00	
Shipping	Shipped on account # 152700192		0.00	0.00	
Thank you for your order!			Total	\$6,340.00	



The first part of the paper is devoted to a discussion of the  
 various methods of determining the rate of reaction. The  
 most common method is the use of a clock reaction, in which  
 the reaction is allowed to proceed for a certain time and then  
 stopped by the addition of a reagent which causes a color  
 change. The rate of reaction is then determined by measuring  
 the time taken for the color change to occur. Another method  
 is the use of a titration, in which the reaction is allowed to  
 proceed for a certain time and then the reactants are  
 titrated with a standard solution. The rate of reaction is  
 then determined by measuring the volume of standard solution  
 required for the titration. A third method is the use of a  
 spectrophotometer, in which the reaction is allowed to  
 proceed for a certain time and then the absorbance of the  
 reaction mixture is measured. The rate of reaction is then  
 determined by measuring the change in absorbance over time.

Attn: Chantal 2 pgs

October 13, 2005

## Certificate of Conformance

Manufacturer: Ferno-Washington, Inc.  
Manufacturer Address: 70 Weil Way  
Wilmington, OH 45177  
Country of Origin: U.S.A.  
Order No. C-764882  
Reference: Ferno Aviation P.O. #3465/ Dart Aerospace #912  
Model: 12-2 Stretcher  
Serial No. L806395, L806396, L806398, L806400, L806401

I certify that the above referenced products were produced in accordance with applicable Ferno-Washington engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices. The Ferno-Washington Quality Assurance system conforms to US Food and Drug Administration current Quality System Regulation.



Jeffrey S. Kees  
Director of Quality



